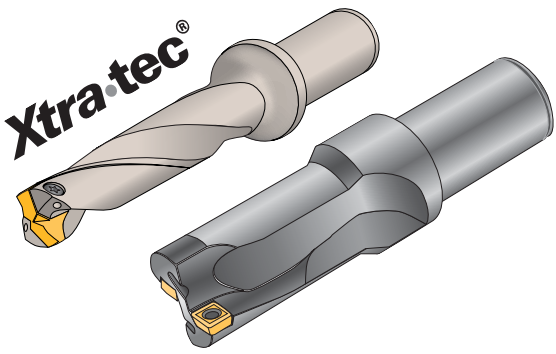
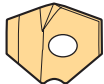



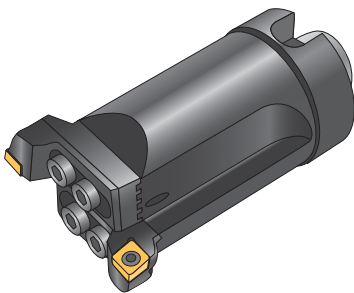


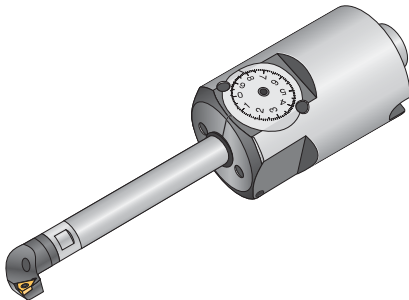


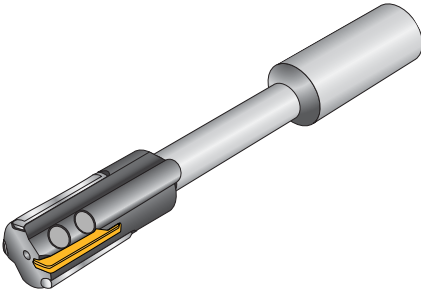



Výrobní program vyměnitelných břitových destiček k vrtání a vystružování

	Tvar VBD	Popis	Strana
		P 6001 .. P 6002 ..	250 253
		L	248
		P 284 ..	249
		W	255
		NEW C	258
		W	259
		NEW C	264
		W	266
		P 6500	267

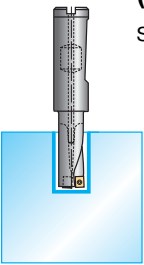
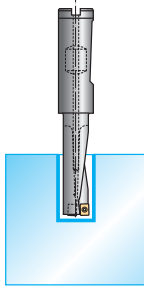
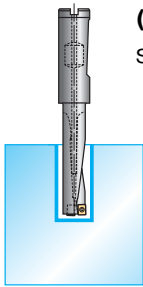
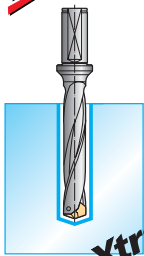
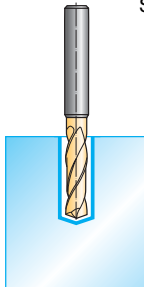
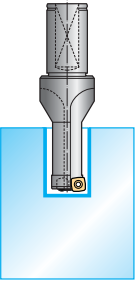
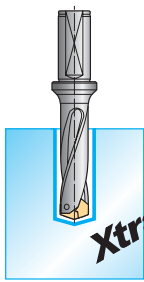
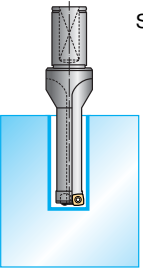
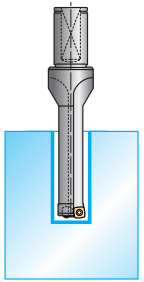
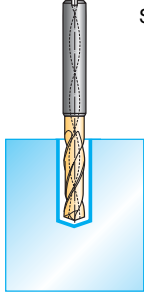
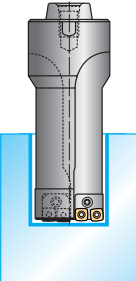
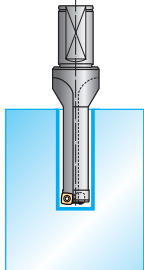
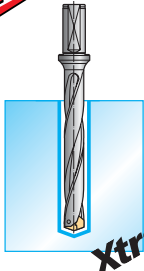
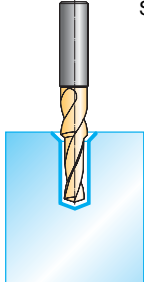
Vrtání do plna



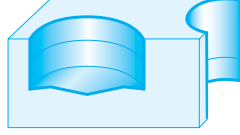
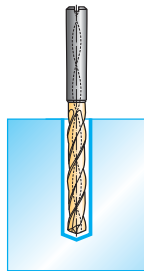
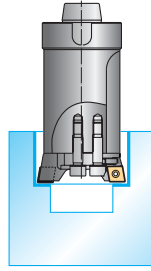
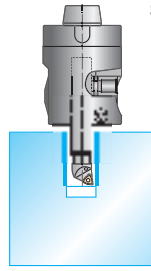
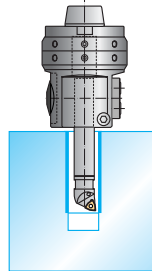
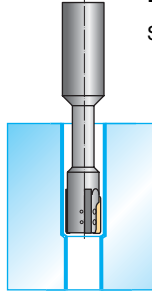
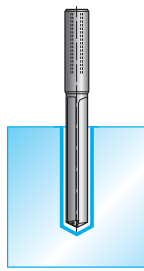
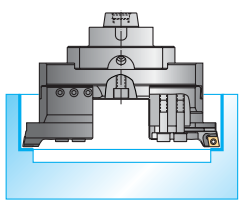
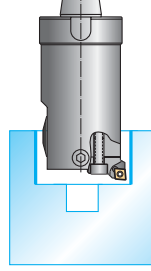
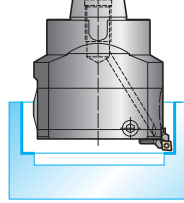
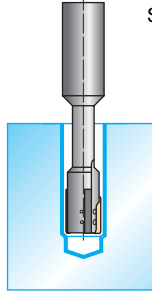
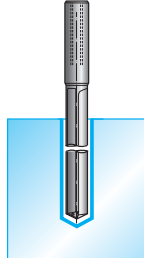


WALTER Vrtáky pro vrtání do plna

WALTER SELECT viz strana 278

Tvrdokovové vrtáky WALTER MINI-STARDRILL

$L_C = 2 \times D_C$	$L_C = 3 \times D_C$	$L_C \text{ cca } 4 \times D_C$	$L_C \text{ cca } 5 \times D_C / 7 \times D_C$	$L_C \text{ cca } 3 \times D_C$
<p>D_C [mm] 10–18</p> <p>B 3212 (R) Strana 280</p> 	<p>D_C [mm] 10–18</p> <p>B 3213 (R) Strana 284</p> 	<p>D_C [mm] 10–18</p> <p>B 3214 (R) Strana 292</p> 	<p>$L_C \text{ cca } 5 \times D_C$</p> <p>NEW</p> <p>D_C [mm] 12–31</p> <p>B 4015 (R) Strana 300</p>  <p>Xtra-tec®</p>	<p>D_C [mm] 3–16</p> <p>B 1420 Strana 314</p> 
<p>D_C [mm] 16–58</p> <p>B 3212 (R) Strana 282</p> 	<p>D_C [mm] 12–31</p> <p>B 4013 (R) Strana 290</p>  <p>Xtra-tec®</p>	<p>D_C [mm] 16–58</p> <p>B 3214 (R) Strana 294</p> 	<p>$L_C \text{ cca } 5 \times D_C$</p> <p>$D_C$ [mm] 16–58</p> <p>B 3215 (R) Strana 298</p> 	<p>D_C [mm] 3–16</p> <p>B 1421 Strana 316</p> 
<p>D_C [mm] 59,5–120</p> <p>B 3011 M (R) Strana 308</p> 	<p>D_C [mm] 16–58</p> <p>B 3213 (R) Strana 286</p> 		<p>$L_C \text{ cca } 7 \times D_C$</p> <p>NEW</p> <p>D_C [mm] 12–31</p> <p>B 4017 (R) Strana 304</p>  <p>Xtra-tec®</p>	<p>D_C [mm] 3–16</p> <p>B 1520 Strana 320</p> 

Vrtání do plna	Vyvrtávání	Přesné vyvrtávání	Vystružování	
<p>WALTER SELECT viz strana 311</p> <p>L_C cca $5 \times D_C$ / $12 \times D_C$</p>	 <p>Dvoubřité vyvrtávací nástroje WALTER Boring</p> <p>WALTER SELECT viz strana 322</p>	 <p>Nástroje na přesné vyvrtávání WALTER Precision</p> <p>Přehled systému strana 276 WALTER SELECT viz strana 322–323</p>	 <p>Výstružníky WALTER</p> <p>WALTER SELECT viz strana 323</p>	
<p>L_C cca $5 \times D_C$</p> <p>D_C [mm] 3–16</p> <p>B 1422 Strana 318</p> 	<p>D_C [mm] 20–153</p> <p>B 3220 B 3221 Strana 324</p> 	<p>D_C [mm] 2–45</p> <p>B 3230 Strana 330</p> 	<p>D_C [mm] 2–45</p> <p>B 4030 Strana 330</p> 	<p>D_C [mm] 6–25</p> <p>R 4060 Strana 344</p> 
<p>L_C cca $5 \times D_C$</p> <p>D_C [mm] 5–16</p> <p>B 1332 Strana 312</p> 	<p>D_C [mm] 150–640</p> <p>B 3220 Strana 328</p> 	<p>D_C [mm] 20–153</p> <p>B 3230 Strana 338</p> 	<p>D_C [mm] 33–153</p> <p>B 4030 Strana 340</p> 	<p>D_C [mm] 8–25</p> <p>R 4061 Strana 346</p> 
<p>L_C cca $12 \times D_C$</p> <p>D_C [mm] 5–16</p> <p>B 1333 Strana 313</p> 		<p>D_C [mm] 150–640</p> <p>B 3230 Strana 342</p> 